

Activity

1	2	3
4	5	6
7	8	9

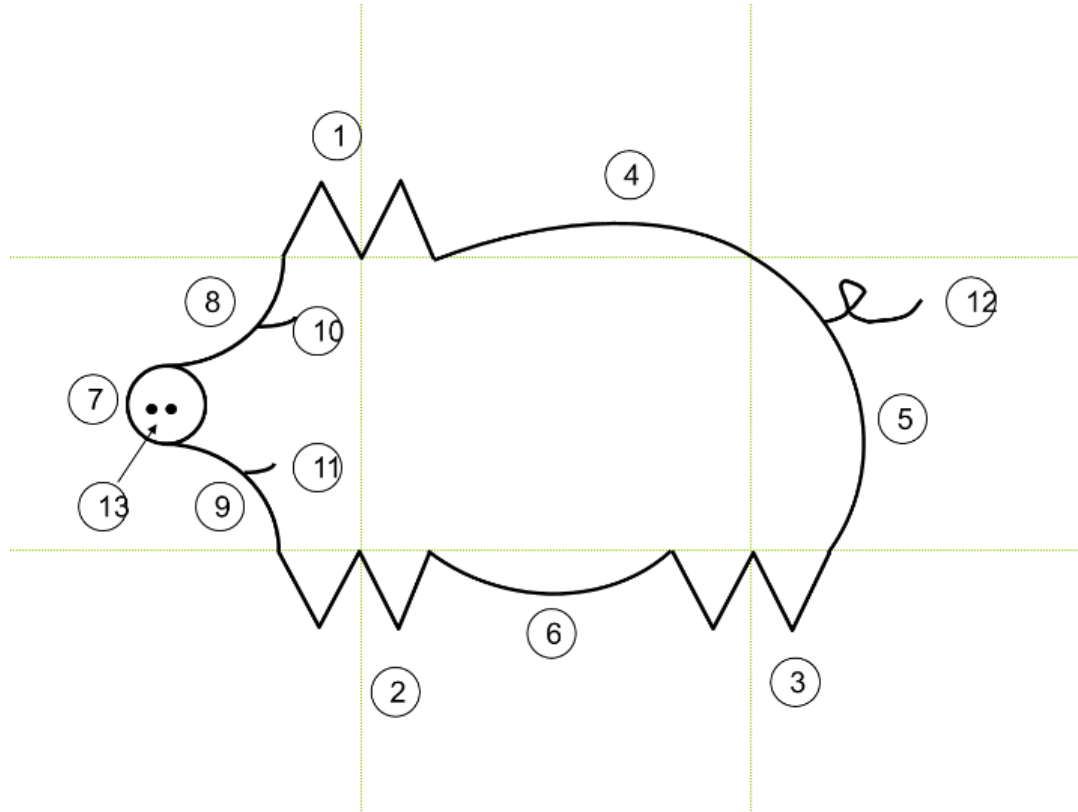
Steps

1. Draw a letter M at the top left intersection. Bottom center of M touches the intersection.
2. Draw the letter W at the bottom left intersection. Top center of W touches the intersection.
3. Draw the letter W at the bottom right intersection. Top center of W touches the intersection.
4. Draw arc from the letter M to the top right intersection.
5. Draw another arc from the top right intersection to the bottom right W.
6. Draw an arc between the two bottoms W's.
7. Draw the letter O in the center left box

Steps

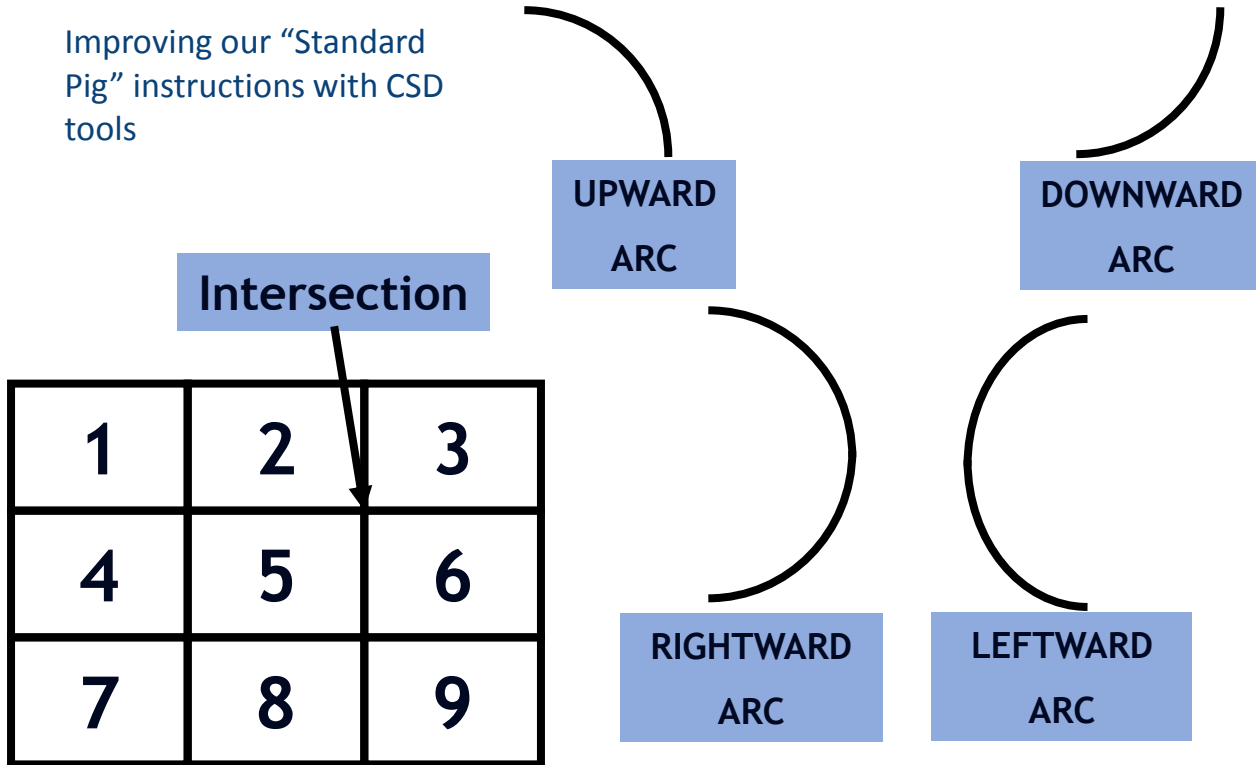
8. Draw an arc from the letter M to the tangent of the circle.
9. Draw an arc from the left W to the tangent of the circle.
10. Draw an arc halfway between M and circle.
11. Draw an arc halfway between W and circle.
12. Draw the cursive letter “e” near the top of arc on the right.
13. Draw two dots in the middle of the circle.

Do You Have a Standard Pig?

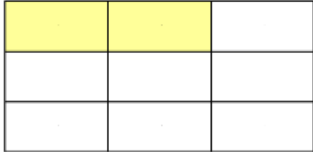
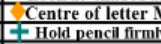

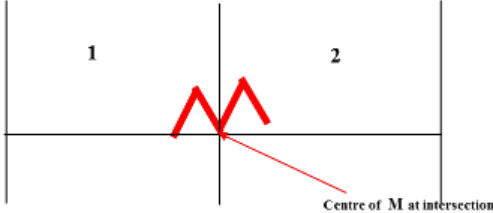


Vocabulary Definitions

Improving our “Standard Pig” instructions with CSD tools



Standard Operation Procedures

WORK DESCRIPTION		Draw M		
ELEMENT No	WESP-001	TIME	GSPAS PROCESS NO	
PROTECTION 1. Safety shoes 2. Glasses 3. Mask 4. Hard Hat 5. Cap 6. Gloves 7. Ear Plug 8. Wrist 9. Arm Cover	TORQUE		WORK AREA 	
	REF No			
	<small>Area</small>	<small>Depth</small>		<small>To</small>
	TOOL			
	HB Pencil			
SOCKET				
			SIGN OFF	
			TEAM LEADER	
			J Bloggs	
			SUPERVISOR	
			J Smith	
			PROD ENG	
			I Jones	
			<small>Issue Date</small>	
WORK STEP		KEY POINTS & REASONS		
1	Pick up pencil			
2	Using left or right hand put pencil in area 1 and 2 of graph paper	Look at shaded area for position to place point of pencil		
	At the lower intersection of 1 and 2 draw a letter M	 Centre of letter M to be at the point of cross section(See diagram)		
		 Hold pencil firmly		
 Centre of M at intersection				
No	PART NUMBER	PART DESCRIPTION	Quantity	